



Ajax Tool and Die, an industry leader in large-scale complex tooling, manufacturing, and industrial repair is a woman-owned and operated company located in Fort Wayne, Indiana. In business since 1963, we specialize in quick turnaround times for long-term and short-term production needs. Our industrial repair service will get you back in production quickly. Our material handling capabilities allow us to handle your largest jobs.

INDUSTRIES WE SERVE

- Mining
- Steel Mills
- Food Industry
- Agricultural
- Machine Tools
- Construction Road Machinery
- Specialized Machine Tools
- Industrial machine builds and rebuilds

OUR MACHINES

MTE 5 BF 4200 Axis CNC Boring Bed Mill with Universal head Heidenhain control

- 120" cross travel X-axis
- 100" vertical travel Y-axis
- 56" longitudinal travel Z-axis

Union T-130 CNC Horizontal Boring Mill Heidenhain iTNC-407 control

- 115" cross travel X-axis
- 80" vertical travel Y-axis
- 57" longitudinal travel Z-axis

Union BFT-90 Horizontal Boring Mill Heidenhain iTNC-530 control

- 62" cross travel X-axis
- 48" vertical travel Y-axis
- 56" longitudinal travel Z-axis

Haas VF5 Machining Center

- 50" cross travel X-axis (1270 mm)
- 26" vertical travel Y-axis (660 mm)
- 25" longitudinal travel Z-axis (635mm)

Bridgeport VMC 760/22

- 31.5" cross travel X-axis
- 20.1" vertical travel Y-axis
- 19.7" longitudinal travel Z-axis

Haas ST40 Turning Center

- Swing Diameter Over Front Apron 34.5" (876 mm)
- Over Cross Slide 25.5" (648 mm)
- Over Tailstock 25.5" (648 mm)
- Capacities Chuck Size 15" (381mm)
- Max Cutting Diameter (varies with turret) 25.5" (648 mm)
- Max Cutting Length (without work holding) 44" (1118 mm)
- Travels and Feed Rates
- X-Axis 17" (432 mm)
- Z-Axis 44" (1118 mm) Rapids on X 710 in/min 18.0 m/min

Bridgeport EZ Path CNC Romi With Coolant System

- Swing Over Bed 16.5"
- Swing Over Cross Slide 8"
- Distance Between Centers 40"
- Height of Centers 8"
- Hole Thru Spindle 2"

American Pacemaker Lathe

- 32" x 15", 3 steady rests, various chucks

LeBlonde Lathe

- 18" x 78", 3 steady rests, various chucks

South bend Turnado Lathe

- 18" x 60", DRO, 3 & 4 jaw chuck, steady rest

Nardini 1440 Lathe

- 14" x 40", DRO, 3 jaw chuck, steady rest

Lucas boring Mill

- 48" x 34", 3 spindle, DRO

2 Bridgeport Variable Speed Knee Mills

- 48" x 9" table, DRO

Lagun Variable Speed Knee Mill

- 48" x 9" table, DRO

Blanchard No 22 Rotary Surface Grinder

- 48" Swing

Lincoln 250 ArcWelder

Lincoln CV 400 Mig Welder

Miller MP30 E Mig Welder

7.5 ton Overhead Crane

Various complimentary saws, grinders, drill presses, etc.